

Sup today if possible March 15

Work Order ID 98621

98621

Page 1

March-15-13 11:54:03 AM

Item ID: D204-706-015

Accept

N900040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Fuel Purge Canister

Start Date: 3/15/13 Start Qty: 1.00

1

Cust Item ID:

Required Date: 3/15/13 Req'd Qty: 1.00

1

Customer:

Reference:

Approvals: Process Plan: W Date: Tooling: Date:

Run Start *NR1*

QC: Date: SPC (Y/N): Date:

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
IIN-D412-706	B								
100		0.00							
100	DOCUMENT CONTROL								
DC	Memo	0.00							
Document Control	Photocopy bluefile and create labels per PPP D204-706-015 CHG003								
110	Pick Kit	0.00							
110									
Packaging	Memo	0.00							
Packaging									
120	QC4- 100% Inspect kits for completeness	0.00							
120									
QC	Memo	0.00							
Quality Control									

1 MLJ 13-03-15

DAS
06
13/3/19
SP
13-3-15

Work Order ID 98621***98621***

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March-15-13 11:54:03 AM

Item ID: D204-706-015

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Fuel Purge Canister

Start Date: 3/15/13 Start Qty: 1.00

1

Cust Item ID:

Required Date: 3/15/13 Req'd Qty: 1.00

1

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130		0.00							
130	Packaging								
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPPDD204-706-015								
	Location: _____								
	PPP Rev: _____								
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00							
Quality Control									



13/3/19

13/3/18

11B-0318

Picklist Print

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Work Order ID: 98621

Parent Item: D204-706-015

Parent Item Name: Fuel Purge Canister

Start Date: 3/15/13

Required Date: 3/15/13

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:E 04.12.03 Remove AN6289-6D KJ/JLM IPP Rev:F 10.05.10 as per chg002
DD verified :EC IPP Rev:G 12.12.07 as per IIN revB DD verified by:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D2001-4 Valve Assembly (1/4")		Manufactured	No			110	Each	9.0000	1	1	SP		
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST002		9							
				34274		1							
				77201		2			1x				
				92815		6							
D2026-101 Capscrew 10-24 3/8lg St.		Manufactured	No			110	Each	63.0000	2	2	SP		
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST004		63							
				35326		63			2x				
D3262-041 Canister Assembly		Manufactured	No			110	Each	4.0000	1	1	SP		
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST485		4							
				86673		1							
				92649		3							
D3264-1 Bracket		Manufactured	No			110	Each	17.0000	2	2	SP		
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST198A		8							
				97093		8							
				ST484		9							
				85254		1							
				86029		2			2x				
				92668		6							

SP 13-3-15

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Work Order ID: 98621

Parent Item: D204-706-015

Start Date: 3/15/13

Required Date: 3/15/13

Parent Item Name: Fuel Purge Canister

Start Qty: 1.00

Required Qty: 1.00

D3297-5-0410

Hose Assembly

Manufactured No

110 Each 10.0000

0

1

SP

SP

SP

Location

Loc Qty

Loc Code

Mezz

10

22040

5

23292

5

IX

D3298-011

Tube Assembly

Manufactured No

110 Each 16.0000

0

1

SP

SP

SP

Location

Loc Qty

Loc Code

ST193

16

22046

1

23298

8

36884

1

38499

6

IX

D3298-013

Tube Assembly

Manufactured No

110 Each 12.0000

0

1

SP

SP

SP

Location

Loc Qty

Loc Code

Mezz

12

22047

2

23299

10

IX

D3298-015

Tube Assembly

Manufactured No

110 Each 11.0000

0

1

SP

SP

SP

Location

Loc Qty

Loc Code

Mezz

11

22048

1

23300

10

IX

D3299-1

Fitting

Manufactured No

110 Each 6.0000

0

1

SP

SP

SP

Location

Loc Qty

Loc Code

ST038

6

42170

1

94637

5

IX

SP 13-3-15

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Parent Item: D204-706-015

Parent Item Name: Fuel Purge Canister

Start Date: 3/15/13

Required Date: 3/15/13

Start Qty: 1.00

Required Qty: 1.00

D3301-1
Placard

Manufactured No

110 Each 14.0000

Location

Loc Qty

Loc Code

ST038

14

83161

2

95329

12

Manufactured No

110 Each 16.0000

Location

Loc Qty

Loc Code

ST038

16

77856

6

97222

10

Manufactured No

110 Each 11.0000

Location

Loc Qty

Loc Code

Mezz

11

22112

11

Manufactured No

110 Each 23.0000

Location

Loc Qty

Loc Code

Mezz

23

21874

5

23307

18

215-329 SP

1 SP

1x

1 SP

1x

2 SP 13-3-15

2x

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Work Order ID: 98621

Parent Item: D204-706-015

Parent Item Name: Fuel Purge Canister

Start Date: 3/15/13

Required Date: 3/15/13

Start Qty: 1.00

Required Qty: 1.00

AN3-5A

Bolt

Purchased

No

110

Each

1,112.0000

4

4

SP

[Handwritten signature]

Location

Loc Qty

Loc Code

FP001

40

122800

40

GA

120

117423

120

ST350

22

120187

22

ST512

930

122416

130

124561

800

1x

AN814-6D

Plug

Purchased

No

110

Each

6.0000

0

1

m/23831 SP

[Handwritten signature]

Location

Loc Qty

Loc Code

ST347

6

124486

6

AN815-6D

Union-M-Flare

Purchased

No

110

Each

14.0000

2

2

SP

[Handwritten signature]

Location

Loc Qty

Loc Code

ST348

14

124097

4

124805

10

2x

AN816-6D

Nipple-M-6Flare -1/4NPT

Purchased

No

110

Each

15.0000

1

SP 13-3-15

[Handwritten signature]

Location

Loc Qty

Loc Code

ST348

15

121970

5

124926

10

1x

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Work Order ID: 98621

Parent Item: D204-706-015

Parent Item Name: Fuel Purge Canister

Start Date: 3/15/13

Required Date: 3/15/13

Start Qty: 1.00

Required Qty: 1.00

~~AN833-6D~~

Elbow, Bulkhead-M-Flare

Purchased No

110 Each 7.0000 ~~0~~

1 ~~m/122803~~ SP.

Location

Loc Qty

Loc Code

ST324

7

123900

2

124561

5

1X

~~AN919-6D~~

Reducer

Purchased No

110 Each 19.0000

SP

1

Location

Loc Qty

Loc Code

Mezz

19

16323

19

1X

~~AN924-6D~~

Nut

Purchased No

110 Each 22.0000

1X

SP

Location

Loc Qty

Loc Code

ST326

22

124307

12

124486

10

1X

~~AN960JD101~~

Washer

NAS1149D0332J

Purchased No

110 Each 0.0000

2

2

m/122973 SP

~~AN960JD10~~

Washer

NAS1149D0363J

Purchased No

110 Each 0.0000

8

8

m/124372

SP13-3-15

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Work Order ID: 98621

Parent Item: D204-706-015

Parent Item Name: Fuel Purge Canister

Start Date: 3/15/13

Required Date: 3/15/13

Start Qty: 1.00

Required Qty: 1.00

MS21042L3

Nut

Purchased

No

110

Each

6,341.0000

4

Location

Loc Qty

Loc Code

FP001

3

122141

3

GA

232

122452

232

ST314

268

117885

32

119017

55

119075

138

123265

43

ST506

5838

123900

1838

124291

4000

MS21919-WDG12

Clamp

Purchased

No

110

Each

20.0000

Location

Loc Qty

Loc Code

ST322

20

110985

20

MS21919-WDG6

Clamp

Purchased

No

110

Each

9.0000

Location

Loc Qty

Loc Code

ST321

9

15993

9

MS21919-WDG7

Clamp

Purchased

No

110

Each

0.0000

MS21920-42

CLAMP(per MIL-DTL-8783C)

Purchased

No

110

Each

12.0000

Location

Loc Qty

Loc Code

ST452

12

122518

2

123966

10

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Work Order ID: 98621

Parent Item: D204-706-015

Parent Item Name: Fuel Purge Canister

Start Date: 3/15/13

Required Date: 3/15/13

Start Qty: 1.00

Required Qty: 1.00

MS29512-06

O-RING

Purchased No

Each 57.0000

Location

Loc Qty

Loc Code

ST309

57

122441

7

123968

50

110

Each

13.0000

Location

Loc Qty

Loc Code

ST289A

13

109166

3

119537

10

MS35489-11

GROMMET

Purchased No

Each 13.0000

1

SPB-3-15

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Reference Only
SM

5. PARTS LIST

Qty -011	Qty -013	Qty -015	Part Number	Description
X			D412-706-011	FUEL PURGE CANISTER INSTALLATION (212/412)
	X		D205-706-013	FUEL PURGE CANISTER INSTALLATION (205/214/EAGLE SINGLE)
		X	D204-706-015	FUEL PURGE CANISTER INSTALLATION (204)
1	1	1	D2001-4	VALVE ASSEMBLY
		2	D2026-101	SCREW
	1	1	D3262-041	CANISTER ASSEMBLY
1			D3262-043	CANISTER ASSEMBLY
2	2	2	D3264-1	BRACKET
1			D3297-1-0098	HOSE ASSEMBLY
1	1		D3297-1-0121	HOSE ASSEMBLY
	1		D3297-1-0130	HOSE ASSEMBLY
1			D3297-3-0210	HOSE ASSEMBLY
	1		D3297-3-0350	HOSE ASSEMBLY
		1	D3297-5-0410	HOSE ASSEMBLY
	1		D3298-001	TUBE ASSEMBLY
1			D3298-005	TUBE ASSEMBLY
1			D3298-007	TUBE ASSEMBLY
	1		D3298-009	TUBE ASSEMBLY
		1	D3298-011	TUBE ASSEMBLY
		1	D3298-013	TUBE ASSEMBLY
		1	D3298-015	TUBE ASSEMBLY
	1	1	D3299-1	FITTING
1	1		D3299-3	FITTING
1			D3299-5	FITTING
1			D3299-7	FITTING
1	1	1	D3301-1	PLACARD
1	1	1	D3301-3	PLACARD
1	1		D3302-1	DOUBLER
1	1		D3302-3	DOUBLER
		1	D3302-5	DOUBLER
		2	D3302-7	DOUBLER
2			D3329-1	BUSHING
1			D4054-001	TUBE ASSEMBLY
1			D4054-003	TUBE ASSEMBLY
1			D4054-009	TUBE ASSEMBLY
4	4	4	AN3-5A	BOLT
	1	1	AN814-6D	PLUG
1			AN814-8D	PLUG
2	2	2	AN815-6D	UNION
1			AN815-8D	UNION
		1	AN816-6D	NIPPLE
2	3	1	AN833-6D	ELBOW

Refer to only *Shr*

Qty -011	Qty -013	Qty -015	Part Number	Description
1			AN833-8D	ELBOW
			AN919-6D	REDUCER
4	4	1	AN924-6D	NUT
1			AN924-8D	NUT
1			AN938-6D	TEE
4	4	2	AN960JD10L	WASHER
8	8	8	AN960JD10	WASHER
2	2		AN960JD916	WASHER
4	4	4	MS21042L3	NUT
	1	1	MS21919WDG12	CLAMP
	2		MS21919WDG16	CLAMP
		2	MS21919WDG6	CLAMP
		3	MS21919WDG7	CLAMP
2	5		MS21919WDG9	CLAMP
2	2	2	MS21920-42	CLAMP
7	5	5	MS29512-06	O-RING (OR-M83248/1-906)
3			MS29512-08	O-RING (OR M83248/1-908)
	1	1	MS35489-11	GROMMET
1			MS35489-16	GROMMET

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Revision: **B**

Date: 12.11.06